



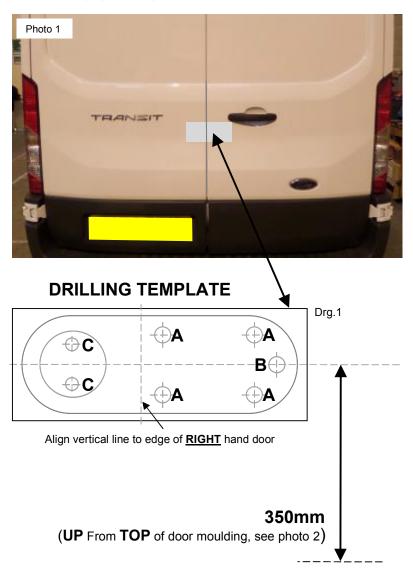
Ford Transit 14 >

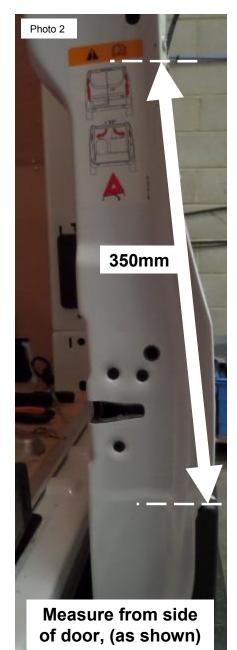
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ENSURE THAT THE VEHICLES O.E DOOR LATCH IS FUNCTIONING CORRECTLY. READ THE SUPPILED INSTALLATION INSTRUCTIONS FULLY BEFORE COMMENCING ANY FITTING OF THIS LOCK.

- 1. Remove any ply-lining (if fitted), from both rear doors.
- 2. Remove both lower panels using a suitable trim clip tool.
- 3. Clean area where lock will be fitted, and apply Masking Tape, (see photo 1).
- 4. Cut out paper template and attach to door, in line with measurements marked below.





Whilst every effort has been made to ensure the accuracy of details and information provided within the drawings and installation guides supplied by BLOCK SHAFT SRL. the Company gives no warranty in relation to the drawings and installation guides contained in the Goods and the Company accepts no liability for any inaccuracies or vehicle variations in the drawings. The information provided is supplied as a general guide only. It is the sole responsibility of the installation company and or their fitter to check suitability of product for vehicle and application, component parts of kit and accuracy of any supplied information before commencing installation.

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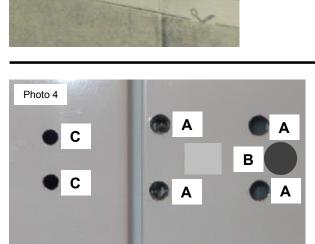


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Photo 3

Ford Transit 14 >

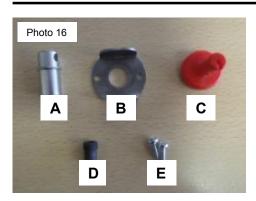
- Centre punch, Pilot holes (A,B & C).
- Remove template.



- Drill 4 x holes (A) to a maximum size of **9mm**.
- Drill 1 x hole (B) to a maximum size of 12mm.
- Drill 2 x holes (C) to a maximum size of 8mm.
 Note: it will also be necessary to drill through the edge of an inner brace, when drilling holes (C).

(Note: All holes should be de-burred, where possible).

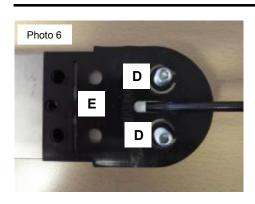
• Remove Masking Tape, apply an anti-corrosion substance, such as 'Waxoyl' or paint holes.



Escape Cable Handle Components

Remove the following:-

- A. Cable Collar.
- B. Cable Collar Support Bracket.
- C. Escape Knob.
- D. Small Cable Adaptor.
- E. Support Bracket Retaining Screws.



Assemble Unit prior to fitting to door

- Fit 2 x M8 Studs, (D) (fit with socket heads facing inwards). (Use of a thread locking compound is recommended).
- Fit Plastic Lock Shroud (E) over Escape Cable and Studs.

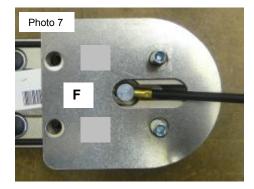
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- Fit External Mounting Plate, (F).
- Apply silicone to the rear of the External Plate before fitting.





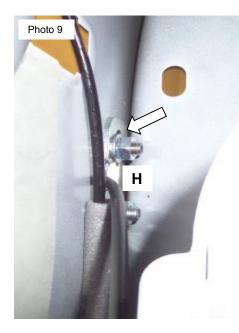
Fitting Gatelock Van to door

- Insert Escape Cable through hole (B), followed by M8 studs.
- Hold unit, fit M8 Cap Bolts with Lip Plate through door edge (G). (DO NOT TIGHTEN FULLY).
- Fit Escape cable through centre slot of **Unit Backplate (H)**.
- Locate Unit Backplate over Studs, and hold in position.
- Position Plate, and locate Nuts onto Studs, (DO NOT OVER TIGHTEN NUTS).

Fitted Unit Backplate

Caution:

Ensure upper latch cable is NOT under Backplate before tightening Nuts.



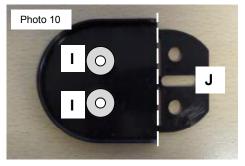
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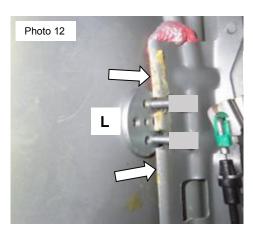
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- Remove Plastic centres and fit supplied Washers (I) to Shroud.
- Remove Plastic 'Unit Tilt' section (J).

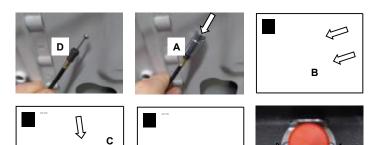


Locking Strike Example



Fitting Locking Strike

- Apply Silicone to REAR of External Plate.
- Fit M6 Screws through Strike Plate (K).
- Fit Screws through **Plastic Shroud**, followed by **External Plate**.
- Slide Strike Backplate (L) up into position of externally drilled holes, inside door cavity, (see photo 12).
 (Note: it may be necessary to prise of some bonding to allow the Plate to fit in line with drilled holes).
- Fit Screws through drilled holes, and tighten.



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Internal Escape Cable Fitting, (Example)

- Choose a position on the inside face of the door that has adequate access to fit the cable through the door.
 (Ensure cable will not be kinked or interfere with latch etc.).
- Centre punch, drill 8mm hole.
- Proceed with handle assembling as shown in pictures

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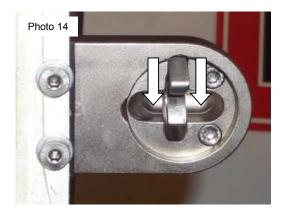
Completion

5. Ensure **Unit** is level and tighten all fixings. Re-fit door panels etc.

Testing - with door OPEN

- 6. Close Strike lever on Unit, Insert key to release, (see photo 14).
- 7. CAREFULLY close door onto Strike Plate, to ensure lever will engage, if adjustment of the Strike Plate is required, slightly loosen Screws and adjust as necessary.
- 8. Close Strike lever on Unit, test Internal Escape Handle to release.
- 9. Close door, which may require more force than normal, Use **Slamlock Key** to release Lock, and open door by vehicle handle.

(Note: If a Deadlock Unit version is fitted, this allows the door to be used normally, and the Unit can be locked/unlocked manually).





Fitted Lock