

GMC SAVANA-Back Door



ENSURE THAT THE VEHICLE E.O. DOOR LATCH IS FUNCTIONING CORRECTLY. READ THE SUPPLIED INSTALLATION INSTRUCTIONS FULLY BEFORE STARTING ANY FITTING OF THIS LOCK

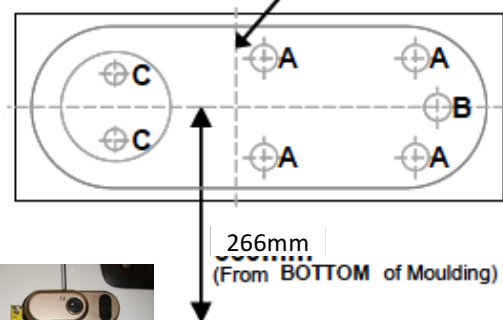
Block Shaft Srl Unipersonale accepts no responsibility for damage or mistake

- 1-Remove any ply-lining (iif fitted), from both lower rear door sections.
- 2-Remove both lower rear panels using a suitable trim clip tool.
- 3-Clean area where lock will be fitted and apply masking tape.
- 4-Stick template to door in line with measurements market below.



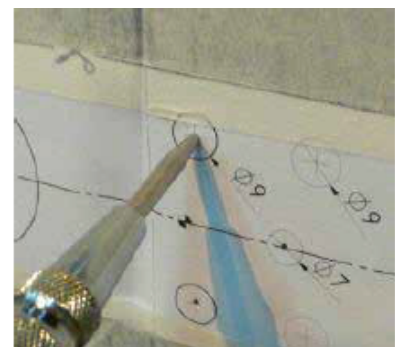
DRILLING TEMPLATE

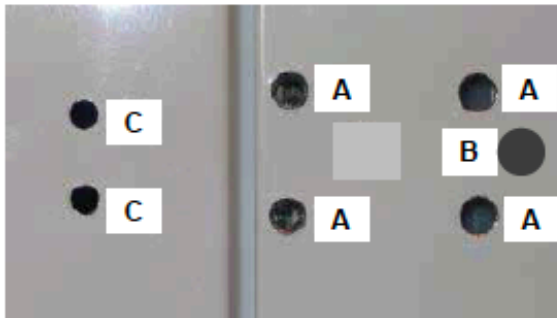
(Align vertical line to edge of RIGHT hand door)



Drilling Fixing Holes

- Centre punch, drill pilot holes (A, B & C)
- Remove template.

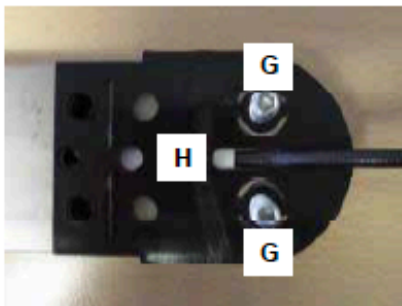




- Drill 4 x holes **(A)**, to a maximum size of 9mm.
- Drill 1 x hole **(B)** to a maximum size of 12mm.
- Drill 2 x holes **(C)** to a maximum size of 8mm.

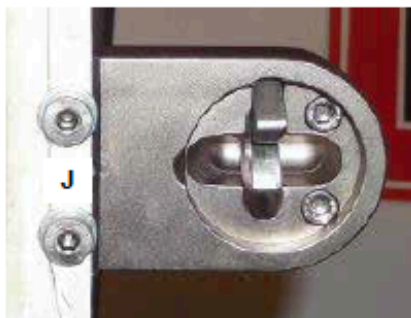
(Note: All holes should be de-burred, where possible).

- Remove masking tape, apply an anti-corrosion substance, such as 'Waxoyl' or paint holes.



Assemble Unit prior to fitting to door

- Fit 2 x M8 Studs, **(G)**, (fit with socket heads as shown). (Use of a thread locking compound is recommended).
- Fit Plastic Lock Shroud **(H)** over Escape Cable and Studs.

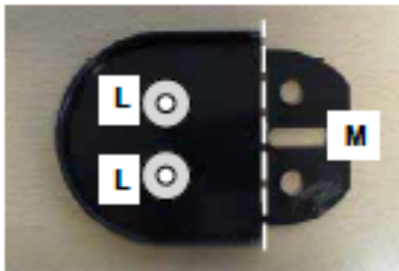


Fitting GATELOCK VAN to door

- Insert Escape Cable through centre hole, followed by M8 studs.
- Hold unit, fit M8 Cap Bolts/Door Shut Strap **(J)** through door edge. (DO NOT TIGHTEN FULLY).
- Place M8 Nut to end of 13mm socket, with extension bar.
- Slide supplied slotted Unit Backplate **(K)** up from inside door cavity, locate over Studs, hold Backplate in position.
- Carefully feed socket through drilled access holes, locate Nuts onto Studs. (DO NOT OVER TIGHTEN NUTS).

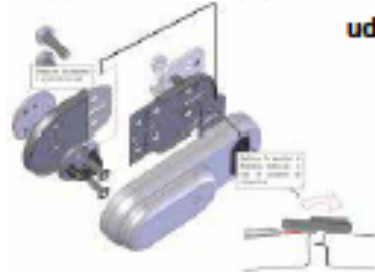
Unit Backplate fitted.





- Remove Plastic centre's and fit supplied Washers (L) to Shroud
- Remove Plastic section (M).

Use cut off section (M) if Unit requires tilting over to improve locking, (this is more typical for barn doors).

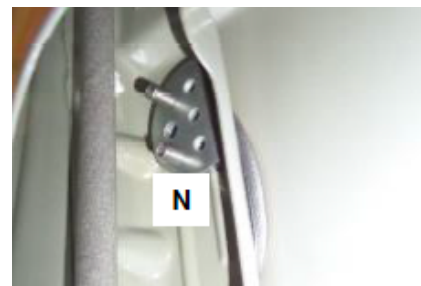


Fitting Locking Strike

- Apply an anticorrosion substance or paint holes
- Fit M6 screws through strike plate
- Fit screws through plastic schroud, followed by external plate
- Slide strike backplate (N) up into position or externally drilled holes, inside door cavity
- Fit screws through drilled holes



Fitted strike backplate (Example only)



Hold Emergency Escape Cable

- Choose a position on the inside face of the door That has adequate access to fit the cable through The door (ensure cable will not be kinded or Interfere with latch etc)
- Centre punch, drill 8mm hole
- Push thread of fitting through drilled hole, fit Remaining Nut & washer to secure
- Re-fit red handle.



Completion

- Ensure UNIT is level and tighten all fixings.

Testing (With door Open)

- Close strike lever on Unit, insert key to release
- CAREFULLY close door onto Strike plate, to ensure lever will engage, if adjustment of the Strike plate is required, slightly loosen Screws and adjust as necessary.
- Close strike lever on Unit, test Handle to release.
- Close door, Use slamlock key to release lock, and open door by vehicle handle.
- Re-fit door panels etc
- Cut an access in ply-lining for the emergency escape if necessary.

Fitted Lock Unit





GMC SAVANA-Side Door

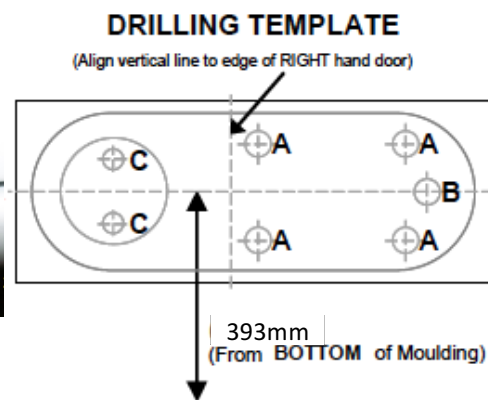


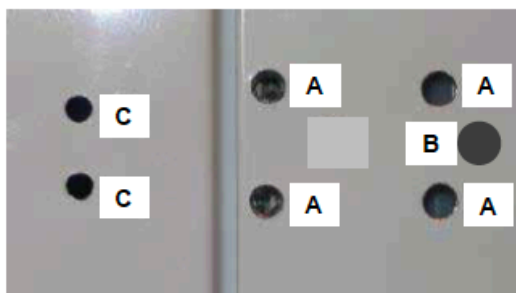
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Lock fitting

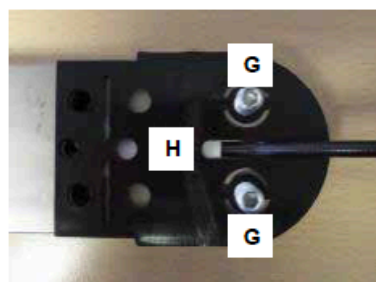




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Assemble Unit prior to fitting to door

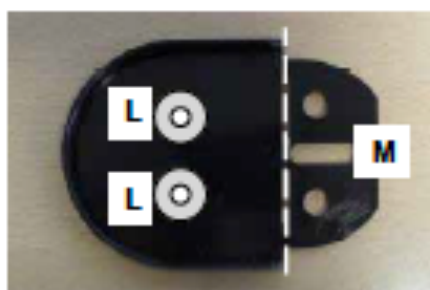
- Fit 2 x M8 Studs, **(G)**, (fit with socket heads as shown). (Use of a thread locking compound is recommended).
- Fit Plastic Lock Shroud **(H)** over Escape Cable and Studs.



Fitting GATELOCK VAN to door

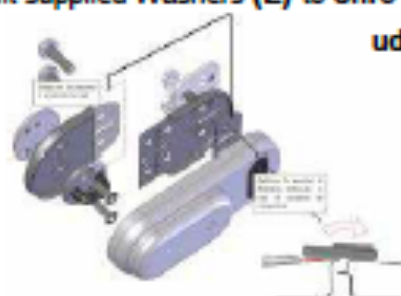
- Insert **Escape Cable** through centre hole, followed by **M8 studs**.
- Hold unit, fit **M8 Cap Bolts/Door Shut Strap (J)** through door edge. (**DO NOT TIGHTEN FULLY**).
- Place **M8 Nut** to end of 13mm socket, with extension bar.
- Slide supplied slotted **Unit Backplate (K)** up from inside door cavity, locate over **Studs**, hold **Backplate** in position.
- Carefully feed socket through drilled access holes, locate **Nuts** onto **Studs**. (**DO NOT OVER TIGHTEN NUTS**).

Unit Backplate fitted (example only)



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Fitting Locking Strike

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Fitted strike backplate (Example only)



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